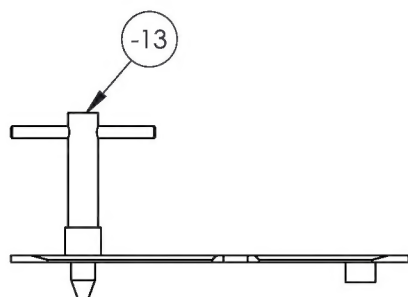


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
J		COMPLIES WITH "J" REVISION, FUTHER REVISED FOR PRODUCTION BUSHING NOW WELD BUTTON.	12/30/2003		
K		DESIGN CHANGE REMOVED MS21049-5 PLATE NUT & CREATED -12 NUT AS A REPLACEMENT.	12/30/2003	RJC	DW
1		-2 ADDED CONTROL TOLERANCE WAS Ø.164 IS Ø.164 +.000 -.002. -11 CH'D HOLE TOLERANCE WAS Ø.159 - .164 IS Ø.164 +.002 -.000.	1/21/2014	DPD	GE
2	15-0137	MOVED ASSEMBLIES -5 AND -9 TO SEPARATE DRAWINGS. -1 ADDED WELDMENT. -3 & -7 CH'D MATERIAL THICKNESS WAS .080 IS .07. CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000. -3, -7, & -11 CH'D COUNTERBORE DIM WAS Ø.375 IS Ø.38 +.010 -.000. -12 CH'D DIM WAS Ø.375 IS Ø.38 +.010 -.000.	6/10/2015	RJC	JAG

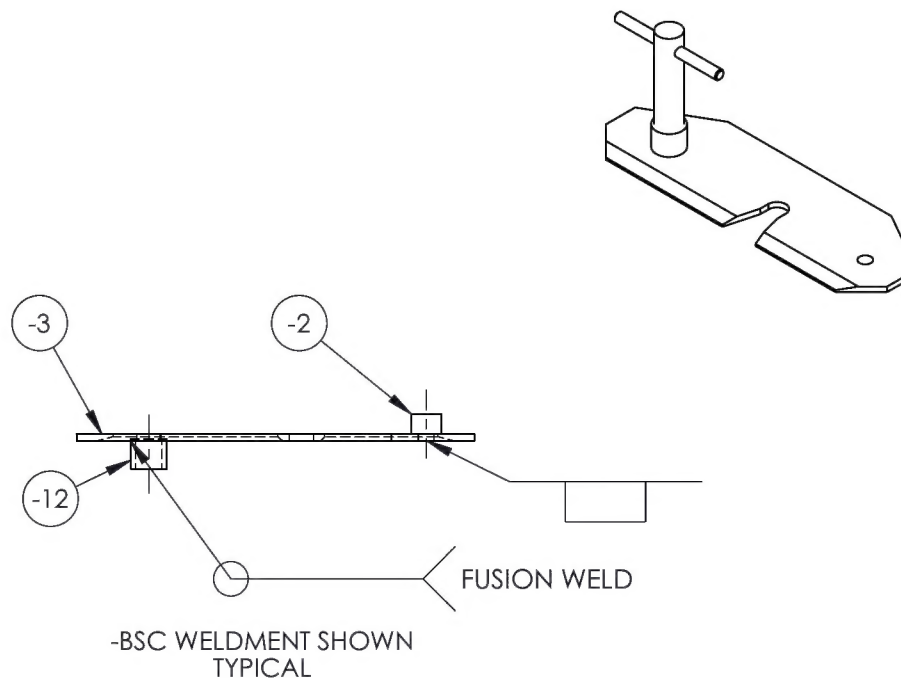


269T9269-BSC

269T9269-5

269T9269-9

TYPICAL

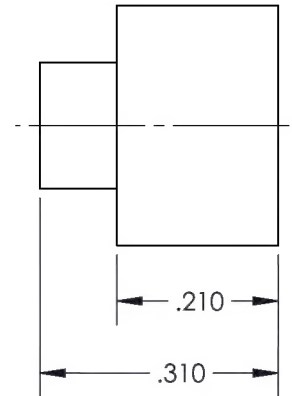
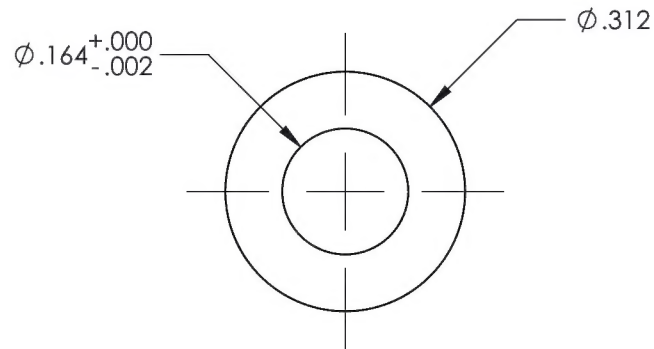
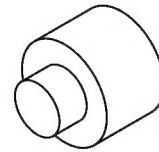


ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		X		-BSC	1	C'NTRG FIXTURE ASSY.			1
1	1	1		-2		BUSHING	S.S.		2
		1		-3		PLATE	304 S.S.		3
	X			-5		C'NTRG FIXTURE ASSY.			1
	1			-7		PLATE	304 S.S.		4
X				-9		C'NTRG FIXTURE ASSY.			1
1				-11	1	PLATE	304 S.S.		5
1	1	1		-12		NUT	304 S.S.		6
1	1	1		-13	1	SCREW		269T9271	1
ASSY -9	ASSY -5	ASSY -BSC							

DART AEROSPACE	
TITLE RIGGING FIXTURE - CYCLIC	
DWG NO. 269T9269	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL SCHWEIZER 269 & 300
SCALE 1:2	DATE 12/30/2003
SHEET 1 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-2 ADDED CONTROL TOLERANCE WAS Ø.164 IS Ø.164 +.000 -.002.	1/21/2014	DPD	GE



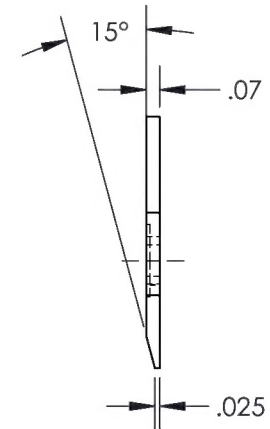
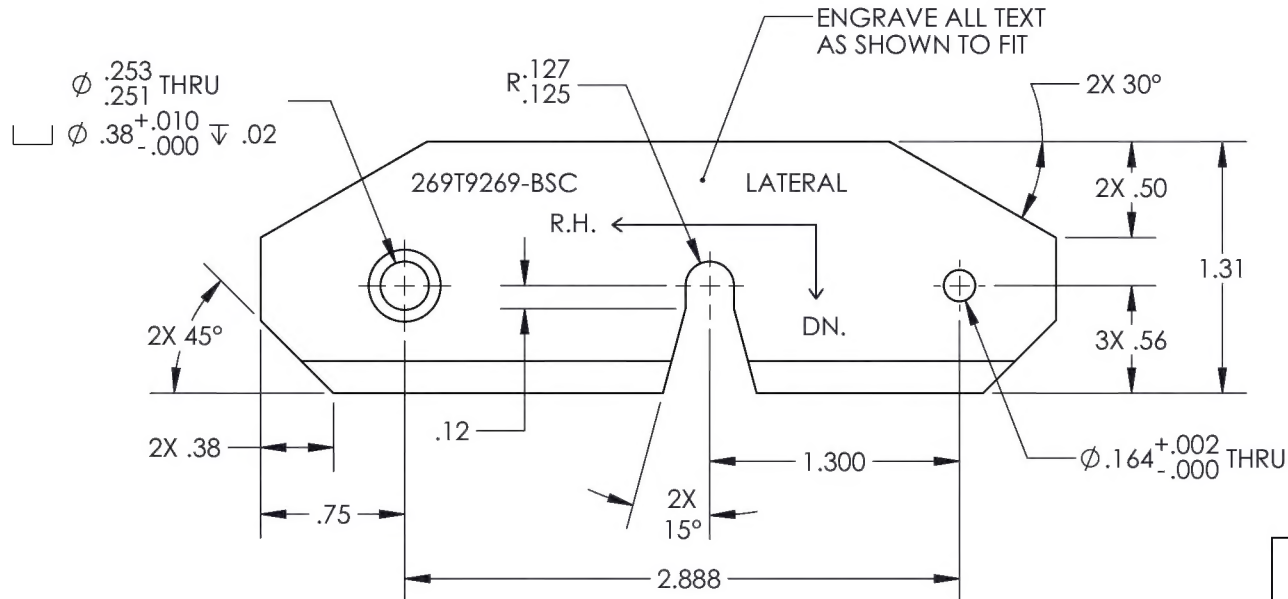
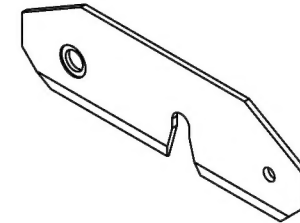
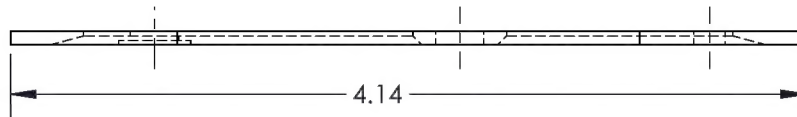
(-2)

BUSHING

DART AEROSPACE	
TITLE RIGGING FIXTURE - CYCLIC	
DWG NO. 269T9269-2	REV 2
MAT'L S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	SCHWEIZER 269 & 300
SCALE 4:1	DATE 12/30/2003
	SHEET 2 OF 6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0137	-3 CH'D MATERIAL THICKNESS WAS .080 IS .07, CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000, CH'D COUNTERBORE DIM WAS Ø.375 IS Ø.38 +.010 -.000.	6/10/2015	RJC	JAG



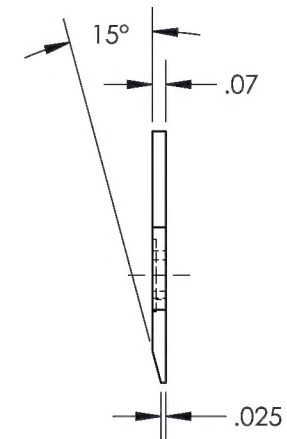
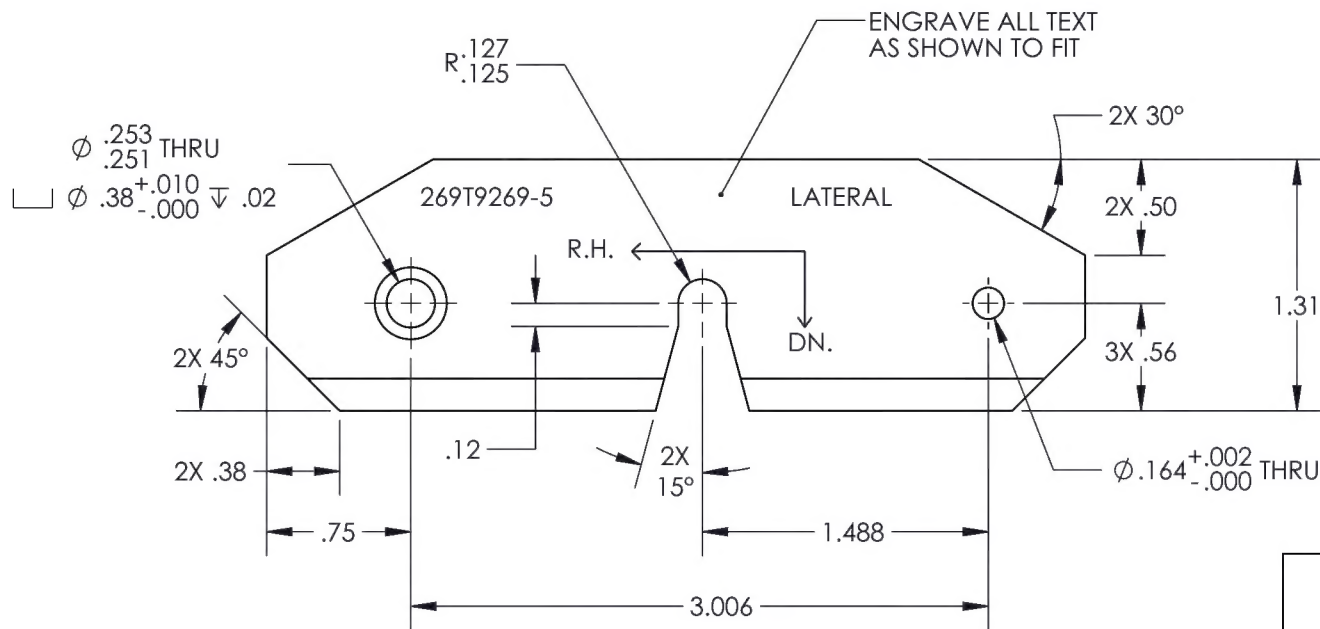
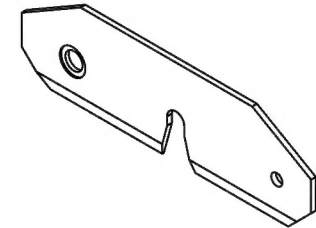
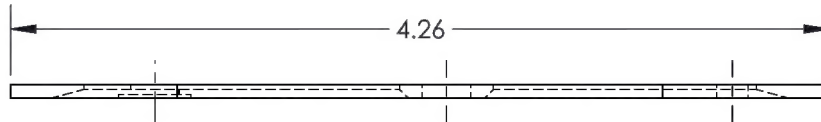
③

PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE - CYCLIC	
DWG NO. 269T9269-3	REV 2
MAT'L 304 S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCHWEIZER 269 & 300
SCALE 1:1	DATE 12/30/2003
SHEET 3 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0137	-7 CH'D MATERIAL THICKNESS WAS .080 IS .07, CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000, CH'D COUNTERBORE DIM WAS Ø.375 IS Ø.38 +.010 -.000.	6/10/2015	RJC	JAG




(-7)
PLATE

DART AEROSPACE	
TITLE RIGGING FIXTURE - CYCLIC	
DWG NO. 269T9269-7	REV 2
MAT'L 304 S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCHWEIZER 269 & 300
SCALE 1:1	DATE 12/30/2003
SHEET 4 OF 6	

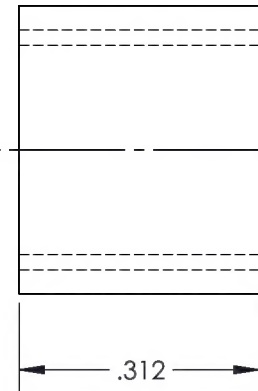
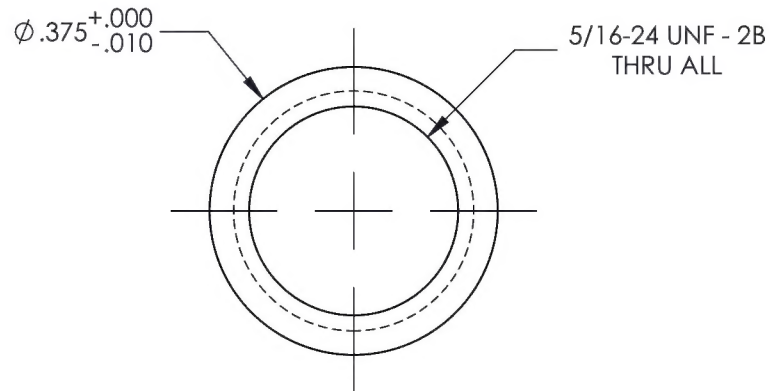
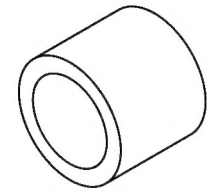
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 CH'D HOLE TOLERANCE WAS Ø.159 - .164 IS Ø.164 +.002 -.000.	1/21/2014	RJC	DW
2	15-0137	-11 CH'D MATERIAL THICKNESS WAS .080 IS .07, CH'D COUNTERBORE DIM WAS Ø.375 IS Ø.38 +.010 -.000.	6/12/2015	RJC	JAG



			
TITLE RIGGING FIXTURE - CYCLIC			
DWG NO. 269T9269-11			REV 2
MAT'L 304 S.S.		DRAWN BY: COLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .01 ANGLES ± .5°		TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		SCHWEIZER 269 & 300	
SCALE 1:1	DATE 12/30/2003	SHEET 5 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0137	-12 CH'D DIM WAS Ø.375 IS Ø.375 +.010 - .000.	6/12/2015	RJC	JAG



(-12)
NUT

DART AEROSPACE	
TITLE RIGGING FIXTURE - CYCLIC	
DWG NO. 269T9269-12	REV 2
MAT'L 304 S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCHWEIZER 269 & 300
SCALE 4:1	DATE 12/30/2003
SHEET 6 OF 6	